HeatStick paper and wrappers

CAS ¹	Ingredient ²	MUL ³
various	cellulose	12.3
various	calcium carbonate	3.5
-	aluminium foil	0.8
25212-19-5	epichlorhydrin resin	0.3
68915-31-1	sodium hexametaphosphate	0.3
24937-78-8	ethylene-vinyl acetate copolymer	0.2
1332-58-7	kaolin	0.2
65996-62-5	starch and/or modified starches	0.2
84989-41-3	alkylketene dimer	0.05
9004-32-4	carboxymethylcellulose and its sodium salt	0.05
9000-30-0	guar gum	0.05
various -	rosin	0.05
	processing aids (Defoamer,Water,Finishing oil,Preservative)	

Adhesives

CAS ¹	Ingredient ²	MUL ³
24937-78-8	ethylene-vinyl acetate copolymer	1
9003-20-7	polyvinyl acetate	0.9
68132-00-3	hydrocarbon resin	0.1
various	paraffin	0.1
25213-24-5	polyvinol	0.05
102-76-1	triacetin	0.05
9005-25-8	starch	0.01
57-55-6	propylene glycol	0.005
-	processing aids (Antioxidant, Defoamer, Water, Finishing oil)	

Tipping Papers and Tipping paper Inks

CAS ¹	Ingredient ²	MUL ³
various	cellulose	1.8
various	calcium carbonate	0.8
12040-43-6	aluminium silicate, magnesium sodium salt	0.4
1332-58-7	kaolin	0.4
9004-70-0	collodion	0.1
7429-90-5	pigment silver	0.1
various	starch and/or modified starches	0.1
77-90-7	acetyl tributyl citrate	0.05
21645-51-2	aluminium hydroxide	0.05
1440528-04-0	copolymer perfluorooctyl methacrylate and dimethyl aminoethy methacrylate	0.05
68921-42-6	pigment brilliant blue FCF	0.05
various	pigment iron oxide black	0.05
1309-37-1	pigment iron oxide red	0.05
various	pigment iron oxide yellow	0.05
100208-62-6	pigment quinoline yellow	0.05

5281-04-9	pigment red lithol BK	0.05
15790-07-5	pigment sunset yellow FCF	0.05
12225-21-7	pigment tartrazine	0.05
various	rosin	0.05
14807-96-6	talc	0.05
84989-41-3	alkylketene dimer	0.01
25212-19-5	epichlorhydrin resin	0.005
12227-78-0	pigment erythrosin	0.005
102-76-1	triacetin	0.005
16521-38-3	pigment indigotine	0.0001
112926-00-8	silica	0.0001
	processing aids (Defoamer,Preservative)	

Filtration Material

CAS ¹	Ingredient ²	MUL ³
9051-89-2	polylactic acid	30.1
9004-35-7	cellulose acetate	16.3
102-76-1	triacetin	2.5
various	triglyceride oils	1.7
2216-51-5	menthol	0.7
various	modified starches and polysaccharides	0.5
various	calcium carbonate	0.4
9000-70-8	gelatin	0.2
various	natural and/or artificial flavourings	0.2
various	capsule wrap or polymer	0.2
56-81-5	glycerol	0.05
50-70-4	sorbitol	0.05
77-93-0	triethyl citrate	0.05
68-04-2	sodium citrate	0.01
various	pigments	0.005
-	processing aids (Antioxidant, Defoamer, Water, Finishing oil, Preservative)	

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Footnotes

1 CAS	Chemical Abstract Service Registry Number. This number is provided where available to identify the ingredient.
2 Ingredient	International Union for Pure and Applied Chemistry (IUPAC) name or common chemical name of the ingredient, listed in decreasing order of MUL.
3 MUL	Maximum Use Level. The maximum quantity at which the ingredient is used in any Philip Morris International brand in this country, expressed as a percentage of the product weight.
Processing Aid	Facilitates the manufacturing of the tobacco product or its components and are either not present or occur in residual amount and have no function in the final product.